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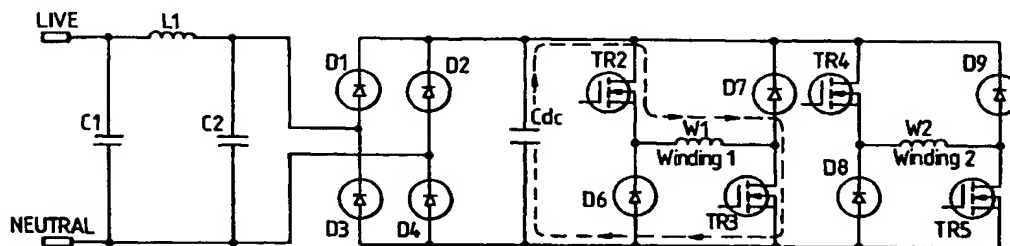
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(54) Title: POWER CONVERSION APPARATUS

**STATE 1: TR2 + TR3 ON**



(57) Abstract: The invention provides a power conversion apparatus for converting power from an alternating source to dc, comprising: an input stage for receiving power from the alternating source, which input stage includes an input filter (C1, C2, L1), rectifying means (D1, D2, D3, D4) for rectifying the alternating signal, a capacitor (Cdc) for storing energy from the rectified signal, an output for outputting power from the rectifying means (D1, D2, D3, D4) and the capacitor (Cdc) to the pulsed load, wherein the pulsed load has at least one switched winding (W1, W2) which receives power from the output, and wherein the capacitor (Cdc) is dimensioned such that the voltage across the capacitor (Cdc) falls below 15% of the nominal peak rectified voltage of the source during each cycle of the alternating source. A converter of this kind provides benefits in that the current drawn from the ac supply is able to fall within the limits imposed by EMC regulations, and constitutes a simpler and cheaper apparatus in comparison to known converters of a similar power rating.

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### Power Conversion Apparatus

This invention relates to power conversion apparatus for use with, or as part of, electrical apparatus which employs a pulsed current load. The invention is particularly applicable to, but not limited to, motors and power supplies.

A large number of power electronics applications now require the generation of an intermediate dc voltage stage. Taking the example of a variable speed motor, shown in Figure 1, the motor will derive a power supply from a standard ac mains supply 10 at the local voltage and frequency. The mains supply is fed to a mains filter 15, which serves to protect the equipment from any spurious signals on the supply as well as to prevent unwanted signals generated by the equipment from being propagated over the supply. The 'cleaned' supply is then converted to dc by a dc link stage 20. The conversion to dc includes a bridge rectifier D1-D4 and some form of circuitry to produce a more even, dc-like, output from the rectified signal, such as a capacitor. In this example, the dc link stage includes a boost Active Power Factor Correction stage (boost APFC stage) 25 which will be described more fully below.

Another example of the use of an intermediate dc stage is in ac-to-dc-to-dc converters which are used for dc power supplies. In these types of power supply a mains ac supply is first converted to dc before being converted to dc at the required voltage.

Typically, passive forms of power conversion which include an intermediate dc stage have a disadvantage in that they distort the shape of the voltage and current waveforms drawn from the mains supply. Electromagnetic Compatibility Standards (EMC), such as those set out in British Standard EN 61000-3-2 (1995) and in the EMC Directive (89/336/EEC), define an acceptable level for the harmonic content in the current which electrical equipment draws from a mains ac supply, as well as an acceptable level of voltage distortion. These standards place constraints on how power conversion can be carried out. In addition, the power factor is of concern since this will determine the

rating of components such as the mains cable and whether the local mains supply system will be adequate.

The way in which the dc link is implemented varies according to the required output power of the system. For a low power load, a dc output can be achieved very simply by placing a capacitor  $C_{dc}$  across the output of the bridge rectifier, in parallel with the load. In order to maintain a highly regulated dc voltage, the dc side capacitor  $C_{dc}$  must have a high capacity. The large capacitor  $C_{dc}$  causes the input current to have a low power factor, and current is only drawn from the mains supply when the magnitude of the mains input voltage ( $V_{ac}$ ) is greater than the dc voltage ( $V_{dc}$ ). The input current resembles a series of spaced-apart peaks, which causes a significant low frequency harmonic content. It is this harmonic content that limits this approach to low power systems only, since for higher power loads the harmonic content would breach the levels defined by the EMC regulations or lead to an unacceptably low power factor.

Various techniques have been developed to improve the quality of the input current. Additional components can be added to the input filter stage, or the well known 'valley fill' circuit can be used. The valley fill circuit improves the input current shape by splitting the dc link capacitor into two. For the standard bridge rectifier, current is drawn from the mains supply when the magnitude of the mains input voltage ( $V_{ac}$ ) is greater than the dc voltage ( $V_{dc}$ ). However, for the valley fill circuit, current is drawn when the magnitude of the mains supply is greater than half of the dc voltage ( $V_{dc}/2$ ). This means that current is taken from the mains for a longer period than that of the standard bridge rectifier, resulting in an improved power factor.

Due to the harmonic limitations of the above schemes, actively controlled input rectifiers are often used. The most common of these is the boost APFC stage shown in Figure 1.

Two control loops – a voltage control loop and a current control loop - define the switching action of power transistor TR1. The voltage control loop maintains the dc

link voltage ( $V_{dc}$ ) at the required level, and this is achieved by adjusting the amplitude of the current control loop's current reference. The current control loop ensures the input current follows the reference defined by the voltage control loop. This multi-loop control structure dictates that one loop must be dominant. The general convention is that the current control loop dominates. This has the effect that dc voltage regulation (particularly during transient events) is limited, due to the limited performance of the slave loop. Generally, increasing the value of the dc link capacitance ( $C_{dc}$ ) compensates for this limitation.

- 10 Figures 2 and 3 show both the start-up transient and the steady state performance of the converter. Initially ( $0 < t < 0.005$  seconds), the converter is uncontrolled (the action of the boost stage is irrelevant if  $V_{dc} < |V_{ac}|$ ). Once the condition  $V_{dc} > |V_{ac}|$  is achieved, the boost APFC stage actively controls the input current to be substantially sinusoidal, with very good power factor. The high frequency superimposed on the main
- 15 50Hz component is due to the switching action of the boost converter and is directly related to the switching frequency of TR1. The selected switching frequency for the converter must be sufficiently greater than the harmonic limits imposed by the EMC standards.
- 20 The present invention seeks to provide an improved method of power conversion and an improved type of power converter.

Accordingly, the present invention provides a power converter according to claim 1.

- 25 A converter of this kind has an advantage in that the current drawn from an ac supply can fall within limits imposed by EMC regulations, with a simpler and cheaper apparatus in comparison to known converters of a similar power rating. For example, the link capacitor can be constructed as a film-type capacitor which is capable of coping with the required ripple current and is cost-effective. The converter meets EMC regulations
- 30 because the dominant frequency of the supply current, i.e. the frequency with the greatest

amplitude, is equal to the frequency of the ac voltage supply and the majority of the harmonic content is at the switching frequency of the pulsed current load and harmonics of that switching frequency. For a load which operates at a high switching frequency, such as a high speed motor or a switched mode power supply, the harmonic content will  
5 be located outside the frequency bands set out in the EMC standards.

Because the capacitor forming part of the dc link stage of the converter has a small value, this has the advantages of reducing cost and physical space occupied by the converter. It is preferable that the size (capacity) of the capacitor in the dc link stage is  
10 matched to the amount of energy that is transferred from inductive elements in the input filter and the load. Thus, when the load is in the form of a motor, when one of the motor windings (or winding pairs) is switched off, the energy stored in the winding is safely transferred to the dc link capacitor (or another winding) without creating an excessive over-voltage event.

15 The converter is particularly well-suited to loads which can tolerate some variation in their received power and which operate at a switching frequency which lies outside the harmonic frequencies specified in the EMC standards. Switched, high speed motors such as switched reluctance motors which drive a load such as an impeller are  
20 particularly well-suited to being driven by a converter of this kind, since some variation in the operating speed of the impeller can be tolerated. Surprisingly, the actual variation in the operating speed of an impeller has been found to amount to less than 1% of the normal operating speed due to the high inertia of a fast-moving rotor and impeller.

25 The impeller can form part of a fan or pump for moving a fluid, such as a gas or a liquid, along a flow duct. In the field of appliances, the impeller can form part of a fan for drawing dirty air into a vacuum cleaner. In these types of application it is not critically important that the impeller always operates at a precise speed.

Embodiments of the invention will now be described with reference to the drawings, in which:

Figure 1 shows a known form of power converter for supplying power to a motor, using  
5 a boost APFC stage;

Figures 2 and 3 show the performance of the power converter of Figure 1;

Figure 4 shows a first operating state of the power converter of Figure 1;

10

Figure 5 shows the current drawn by the converter of Figure 1;

Figure 6 shows a second operating state of the power converter of Figure 1;

15 Figure 7 shows the variation in current between the first and second operating states of the power converter of Figure 1;

Figure 8 shows current waveforms for the power converter of Figure 1;

20 Figure 9 shows a third operating state of the power converter of Figure 1;

Figure 10 shows current flow in the winding of the motor shown in Figure 1;

Figure 11 shows power flows both into and out of the power converter of Figure 1;

25

Figure 12 shows a first operating state of a power converter in accordance with an embodiment of the present invention;

Figure 13 shows voltage waveforms in the power converter of Figure 12;

30

Figure 14 shows a second operating state of the power converter shown in Figure 12;

Figure 15 shows a third operating state of the power converter shown in Figure 12;

5 Figure 16 shows current drawn from the supply by the power converter of Figure 12;

Figure 17 shows a fourth operating state of the power converter shown in Figure 12;

Figure 18 shows current flows through the motor windings shown in Figure 12;

10

Figure 19 shows voltage across the dc capacitor shown in Figure 12;

Figure 20 shows the variation in voltage pulses supplied to the load shown in Figure 12;

15 Figure 21a illustrates flux build-up in the load shown in Figure 12;

Figure 21b illustrates the effect of reducing the conduction angle on flux build-up in the load shown in Figure 12;

20 Figures 22-24 show the application of the power converter of Figure 12 to a vacuum cleaner;

Figure 25 shows a known type of dc power supply;

25 Figure 26 shows a dc power supply in accordance with an embodiment of the present invention.

Figures 27 and 28 are schematic sectional views, from the side and front, showing the application of the power converter of Figure 12 to the agitator of a surface-treating  
30 device.



By way of comparison, and to provide a better understanding of the present invention, the conventional technique of active power factor correction will now be described in more detail with reference to Figures 4 - 11.

5

Looking firstly at Figure 4, the power factor correction circuit comprises an inductor L2 and a power switching device, such as a power transistor TR1, placed in parallel across the output of the bridge rectifier D1-D4. A diode D5 and capacitor Cdc are placed in parallel with the power switching device TR1, with the dc output being taken across capacitor Cdc.

10

Figure 4 also shows a load in the form of a two-phase switched reluctance motor. The first phase comprises a pair of power switching devices TR2, TR3 in series with a winding W1. The winding W1 forms one of the stator phase windings of the motor. A pair of diodes D6, D7 provide a path for the 'free-wheeling' current through the winding when the switching devices TR2 and TR3 are switched off. A second phase of the motor has the same form as the first phase, comprising the power switching devices TR4, TR5, winding W2 and diodes D8, D9. The operation of switch TR1 of the PFC circuit is independent of the operation of the motor switches TR2 and TR3 (and TR4 and TR5). TR1 is controlled in a manner that actively shapes the input current whereas TR2, TR3 are controlled according to the required acceleration or steady state running of the motor.

15

20

For simplicity, in the following description certain assumptions have been made:

25

- the voltage across the dc link capacitor (VCdc) is constant and greater than the peak rectified voltage;
- the switching frequency of TR1 is much greater than the switching frequency of the load (i.e. the switching frequency of TR1 is greater than the switching frequency of TR2-TR5).

30

Three states of operation are shown in Figures 4-11.

#### State 1 – Figure 4

The PFC switch TR1 is on and switches TR2, TR3 are off. The period during which TR1 is switched on is chosen so as to actively shape the input current. Current flows from the ac supply, through the bridge rectifier D1-D4, inductor L2 and TR1. The on/off time of TR1 is chosen so that the current through inductor L2 (and thus the input current  $I_{L2}$ ) has the shape shown in Figure 5.

#### State 2 – Figure 6

TR1 is off while TR2 and TR3 are on.

There are two current loops:

I1: With TR1 off, energy stored in L2 is transferred to Cdc, which results in a net reduction in the current in L2 as shown in Figure 7.

I2: In the second loop, energy stored on Cdc is released through winding W1.

The net current flowing into Cdc is  $I1 - I2$ . The average currents over a period of time are shown in Figure 8. It can be seen that capacitor Cdc must, at any time, make up the difference between input current  $I_{L2}$  and the output current ( $I_{W1} + I_{W2}$ ). This causes a voltage ripple on Cdc of the form shown in Figure 8. The maximum ripple is  $\Delta V$ . The size of  $\Delta V$  is inversely related to the capacitance of Cdc, i.e. a small voltage ripple  $\Delta V$  requires a large capacitance.

#### State 3 – Figure 9

TR1 is off while TR2 and TR3 are off.

There are two current loops:

I1 – With TR1 off, energy stored in L2 is transferred to Cdc.

I2 – With TR2 and TR3 off, the current in winding W1 reduces and is recovered back to Cdc.

While they are not shown, the current flows for winding W2 are the same as for winding W1.

It should be clear from the above that while the overall input power  $P_{IN}$ , i.e. power taken from the ac supply, is the same as the overall output power  $P_{OUT}$ , i.e. power delivered to the load, over one cycle of the mains supply, the input power profile is very different to the output power profile, as shown in Figure 11. Capacitor  $C_{dc}$  copes with the instantaneous difference between input power and output power. For a high power load, this demands that  $C_{dc}$  must have a large value. As an example, for a 1.5kW load,  $C_{dc}$  must have a value of around 200 $\mu$ F.

In summary, this scheme provides a good, stable, output voltage  $V_{dc}$  and the shape of the input current drawn from the supply is compatible with EMC standards, i.e. the dominant frequency component is the same frequency as the ac mains frequency with the much higher switching frequency of switch TR1 superimposed on the 50Hz signal. Input current rises as TR1 is turned on and falls as TR1 is turned off. The penalties of this scheme are that the capacitor  $C_{dc}$  must have a large value, requiring a capacitor which is both physically large and expensive.

## **Small DC Capacitor Scheme**

With the scheme according to the invention, as shown in Figure 12, the mains filter ( $C1$ ,  $C2$ ,  $L1$ ) and bridge rectifier ( $D1$ - $D4$ ) are retained. However, in place of the inductor  $L2$ , switch TR1, diode  $D5$  and large capacitor  $C_{dc}$ , there is now only a single link capacitor  $C_{dc}$ . The link capacitor  $C_{dc}$  has a capacitance which is of a considerably smaller value than that of the larger capacitor  $C_{dc}$  shown in Figures 1-11. The same two-phase motor serves as the load, as before.

In overview, this scheme has the effect that, each time one of the motor phases is energised, the energy stored in the link capacitor  $C_{dc}$  is rapidly removed to the point where the rectifier diodes  $D1$ - $D4$  begin to conduct and the required motor power is

taken directly from the mains supply. The continuous pulsing of power directly from the mains supply to the motor windings W1, W2 results in a similarly pulsed input current waveshape, shown in Figure 16. The input ' $\pi$ ' filter formed by C1, C2 and L1 reduces the peak input current to an acceptable level and introduces a continuous current wave-shape similar to that for an actively controlled boost APFC stage. The resulting currents in the windings W1 and W2 are shown in Figure 18.

Operation of the circuit will now be described in more detail. Four states of the circuit will be described.

#### State 1 – Figure 12

TR2 and TR3 are switched on to energise the winding W1.

Just before TR2 and TR3 are turned on, the voltage across Cdc is equal to the mains peak voltage, minus the voltage across two of the bridge rectifier diodes. As TR2 and TR3 are turned on, the voltage across Cdc falls very quickly to the instantaneous value of the rectified mains supply, as shown in Figure 13. The voltage across Cdc falls very quickly because of the small capacitance of Cdc.

#### State 2 – Figure 14

TR2 and TR3 remain switched on to energise the winding W1.

When VCdc falls to the rectified voltage level, the current/power supplied to the load is no longer supplied only by the capacitor Cdc but is also drawn directly from the mains supply, as shown by the current flow in Figure 14. Because Cdc stores very little energy, VCdc is forced to follow the rectified input voltage. This results in a voltage ripple on Cdc of around 85-100%.

Power flow to the load (motor windings) is dominated by flow from the mains supply to the windings. There is no significant intermediate energy storage, as in the boost APFC stage previously described.

**State 3 – Figure 15**

TR2 and TR3 are switched off.

There are two current flows:

5 I1 – C1, C2 and L1 form an input filter which reduces the switching frequency (motor) component of the input current. When TR2 and TR3 are turned off, current continues to flow in L1.

I2 – After TR2 and TR3 have been turned off, current continues to flow through winding W1 and is recovered to Cdc.

10

The size of capacitor Cdc is heavily dependent upon the total energy transferred from winding W1 and from the inductor L1 forming part of the input filter during the time that TR2 and TR3 are switched off. It is also heavily dependent upon the total energy transferred from winding W2 and from the inductor L1 during the time that TR4 and

15 TR5 are switched off. The capacitance is selected so that the maximum voltage applied across the capacitor Cdc is kept within a predetermined limit: in the embodiment described, that limit is selected to be 400-500V.

**State 4 – Figure 17**

20 TR2 and TR3 are switched off.

Here, all of the energy stored in the winding has been recovered and hence the winding current has fallen to zero. Current still flows into the inductor of the input filter L1 and charges Cdc.

25 Figure 16 shows the input current drawn from the ac supply. It can be seen that the input current has a significant component at the frequency of the mains supply, and is modulated at the switching frequency of the load. The input filter (C1, C2, L1) restricts the size of the component at the switching frequency, and it is preferable to match the input filter to the switching frequency. The provision of the small dc link capacitor Cdc

30 allows the current drawn by the load closely to follow the mains supply. The size of the

dc link capacitor  $C_{dc}$  is chosen in accordance with the work demanded by the load applied to the dc link. As described above, for a load in the form of a pulsed motor winding, the dc link capacitor  $C_{dc}$  must be large enough to accept all of the energy transferred from de-energised phase windings without exceeding the voltage capability of the components, as shown in Figure 19.

It is acknowledged that this circuit arrangement is not suitable for all types of load. Firstly, the large (near 100%) ripple component on the dc link voltage causes a significant variation, over the course of one cycle of the supply, of the power supplied to the load. When the load is a motor, this has the effect that the speed of the motor will vary about an average value at a frequency equal to twice the frequency of the mains supply. Secondly, current pulses, at the switching frequency of the load, appear in the input current. This demands that the switching frequency of the load must be sufficiently high to lie outside the strictly regulated bands set out in the EMC standards.

However, even in view of the above, this circuit arrangement is well-suited to many types of pulsed loads, such as a motor where the switching frequency is high and where it is acceptable for the speed of operation to vary with the mains frequency. The load should have a high operating frequency, of the order of 2KHz or more, in order to comply with current EMC requirements, which makes this arrangement best suited to high speed motors, such as those operating at speeds in excess of approximately 35,000rpm. Surprisingly, it has been found that the variation in input power does not have a significant effect on the speed of the motor. Indeed, for a motor operating at 95,000rpm, a peak-to-peak variation of 800rpm has been observed.

A number of other changes have been found to be required for optimum operation of the new converter with a pulsed current load.

It is preferable to avoid any significant build-up of flux in the motor windings. To avoid flux build-up in any magnetic material, the volt-seconds applied during de-energisation must be substantially equal to the volt-seconds applied during energisation. For equal

energisation and de-energisation periods, the flux build-up will be proportional to the voltage applied.

Figure 20 illustrates the sequence of voltage pulses which are applied to the windings of the motor during one half cycle of the input supply. Due to the small value of  $C_{dc}$ , the input voltage varies widely during the half cycle. During  $0 < \text{Time} < 0.005\text{s}$ , the amplitude of the voltage pulse during the off period is greater than the amplitude of the voltage pulse during the immediately preceding on period and, as a result, flux build-up in the motor does not occur. However, during the period  $0.005\text{s} < \text{Time} < 0.01\text{s}$  the amplitude of the voltage pulse during the off period is less than the amplitude of the voltage pulse during the immediately preceding on period and, as a result, flux build-up will occur for equal periods of energisation and de-energisation. Figure 21a illustrates how flux build-up can occur when the off period has the same duration as the on period.

We have found that the problem of flux build-up in the motor illustrated in Figures 12-26 can be avoided by reducing the conduction angle, i.e. the duration of the energisation period or 'on' pulse. Figure 21b illustrates how flux build-up can be avoided in this way.

There are other factors which must be considered before the energisation period is reduced. Excessive reduction of the energisation period will result in periods of no motor current, which will have a detrimental effect on the harmonic content of the input current drawn from the supply. Also, there will be a need to increase the peak current if the motor is to develop the same rated output power with a reduced energisation period.

A compromise has been found where the energisation period is reduced only to the point where the problem of flux build-up is eliminated. In the embodiment of a high speed motor, we have found that acceptable results can be achieved by reducing the conduction angle from  $90^\circ$  to  $82^\circ$ . Of course, the conduction angle will differ for other applications.

The value of the dc link capacitor  $C_{dc}$  is only governed by the requirement to absorb recovered energy from the motor, particularly during motor acceleration. During normal operation of the motor, when a phase winding is de-energised the energy stored in that winding is fed back to the dc link capacitor  $C_{dc}$ . This recovered energy can be as high as 33% of the rated power of the motor. As a result of absorbing the recovered energy from the winding, the capacitor voltage increases. Sizing of the dc link capacitor  $C_{dc}$  must take this voltage rise into account, to ensure none of the components connected to the dc link capacitor  $C_{dc}$  suffer over-voltage events. It will be appreciated that power electronic components are sensitive to over-voltage events.

Figures 22-24 show the application of the power converter to driving an impeller of a suction fan in a vacuum cleaner. The vacuum cleaner shown here is an upright type of vacuum cleaner but the vacuum cleaner could equally be a cylinder type of vacuum cleaner. As shown in Figure 22, the vacuum cleaner 100 comprises an upstanding main body 110 with a fan and motor casing 120 at its lower end for housing a motor and fan unit. A cleaner head 115 is mounted in a freely articulated fashion on the motor casing 120. A suction inlet 116 is provided in the cleaner head 115 through which dirt and dust can be drawn from a floor surface. The main body 110 supports separating apparatus 112 in the form of a cyclonic separator which can separate dirt, dust and other debris from a dirty airflow drawn in through the inlet 116.

The fan and motor housing 120 supports an impeller 130 and a motor to drive the impeller 130. In use, the motor rotates the impeller 130 at a very high speed (of more than 70,000rpm) to draw air along the paths A – H through the cleaner 100. Dirt-laden air is drawn into the cleaner head 115 via the dirty air inlet 116. The dirt-laden air is carried by ducting to a separator 112 which serves to separate dirt, dust and other debris from the air flow (path B). The separator 112 can be a cyclonic separator, as shown here, or some other form of separator, such as a filter bag. Cleaned air leaves the separator 112 along paths C, D before entering, via path E, the fan and motor housing



120. A pre-motor filter is usually placed in the airflow path before the impeller 130 to filter any fine dust particles which were not removed by separator 112.

Figures 23 and 24 show the impeller 130 and motor which are housed in the motor housing 120. Sets of bearings 143 support a shaft 142 which is rotatable about an axis 146. The impeller 130 is coaxially mounted on the shaft 142 at the upstream end of the shaft 142. Blades extend radially outwardly from the main body of the impeller 130 towards the housing 135 within a channel 148 and, in use, serve to draw air into the housing 135 in the direction shown. Shaft 142 is driven by the motor which, in this embodiment, is a switched reluctance motor. The motor has a stator 140 and a rotor 150 which is rotatably mounted within the stator 140. Figure 24 is a section through the motor along X – X' of Figure 23. The motor is a two pole, two-phase switched reluctance motor. It comprises a stator 140 having four salient poles 140a, 140b, 140c and 140d. Each pole 140a – 140d has a number of turns of insulated wire wound around it. The turns on opposing pairs of poles are joined in series to form one winding, e.g. the turns on poles 140a, 140b form winding W1 shown in Figure 12 and the turns on poles 140c, 140d form winding W2 shown in Figure 12.

The circuit shown in Figure 12 is used to power and drive the motor. A control system 160 is also provided. The shaft 142 has a sensor 155 for detecting the angular position of the rotor 150. In use, the control system 160 uses the information from the sensor 155, together with other information, to energise sequentially the windings W1 and W2 and hence to cause the rotor 150 and the impeller 130 to rotate about the axis 146, drawing air into the housing 135 along path F and exhausting air along path G. The windings W1, W2 are energised by turning TR2-TR5 on and off in the manner previously described. Control systems of this kind are well known and do not need to be described further.

For a two-phase switched reluctance motor with a normal operating speed of around 95,000rpm, we have found that the following component values, for the circuit shown in Figure 12, provide good results:

$$C1 = C2 = 220\text{nF};$$

5  $L1 = 330\mu\text{H}$

$$C_{dc} = 6.6\mu\text{F}$$

The motor illustrated in Figures 23 and 24 has a small number of poles and a high operating speed. The invention is equally applicable to other loads having a high  
10 switching frequency, such as a motor having a large number of poles and a low operating speed. An example of such a load is a surface-treating device, such as an agitator, in a domestic appliance. Figures 27 and 28 illustrate such an agitator in the form of a brush bar 170.

15 The brush bar 170 comprises an elongated cylindrical sleeve 171 having radially extending bristles on its outer surface, as indicated at 172. The brush bar is rotatably mounted on an internal coaxial shaft 173 via bearings 174, 175. The motor is mounted centrally within the brush bar and comprises a stator 176 and a rotor 177. The rotor 177 is coaxial with the stator 176 and surrounds it such that the rotor rotates around the  
20 stator. The shaft 173 is fixed with respect to the stator 176 and the brush bar 170 is arranged to rotate with the rotor 177. The motor is an eighteen-pole, two-phase switched reluctance motor. A winding for the motor is indicated at 178 in Figure 28. In use, a control circuit, such as that shown in Figure 12, is used to power and drive the motor. Each winding is energised in dependence on information from an angular position  
25 sensor (not shown) associated with the rotor.

The motor causes the brushbar 170 to rotate at a typical operating speed of 3,500 rpm. The brushbar 170 may be included in the vacuum cleaner 100 of Figure 22. The brushbar is mountable in the cleaner head 115, adjacent the suction inlet 116. Rotation  
30 of the brush bar 170 causes the bristles 172 to sweep along the surface to be cleaned, for example a carpet, agitating the fibres of the carpet to loosen dirt and dust and picking up

debris. The suction of air lifts the dirt and dust from the carpet and into the dirty air inlet 116, and hence into the dust separation chamber 112 of the vacuum cleaner. The brushbar 170 may also be included in a floor tool for a vacuum cleaner.

5

### **DC Power Supply**

A second application of the power converter is in a dc power supply. A typical dc power supply for power ratings in excess of 1 - 2kW is a full bridge dc – dc converter, as shown in Figure 25. At the mains supply side, there is an input filter 300 (L1, C1, 10 C2) and a bridge rectifier 305. Due to the high power rating, a boost APFC stage 310 is usually incorporated next to ensure satisfactory input current harmonics. By incorporating the boost APFC stage, Vdc\_A will be maintained at a near constant dc voltage. The boost APFC stage is followed by a full bridge converter 315. With a constant dc link voltage Vdc\_A, control of the full bridge converter is straightforward, 15 depending only on the variation in load. The output of the fully controlled bridge 315 is fed to a transformer 320 and an output filter which includes an inductor L2 and an output dc capacitor C4. Vdc\_B is the dc output voltage of the dc power supply. The switching frequency of the bridge converter 315 is selected to minimise the size of the output filtering components (L2, C4) whilst maintaining acceptable losses in the power 20 electronic devices of the bridge converter 315. However, the selection of the output capacitor C4 is further complicated by standard requirements that the output voltage should be 'held up' for a defined period after the input supply has been removed, i.e. the output should remain on for a fixed time period after the input supply has been removed, such as during a power cut. This generally results in the capacitor C4 having a fairly 25 large value, often in the range of 100s of mF.

Using a boost APFC stage 310 has the same problems as in the power converter shown previously in Figure 1, in that it requires C3 to be large (100 - 150 $\mu$ F) and increases the component count, size and cost of the overall power supply.

30

Using a technique similar to that described previously, the power supply can be modified in a way that removes the boost APFC stage 310, retaining only a capacitor C3 of significantly smaller value, as shown in Figure 26. As a consequence of removing the boost APFC stage 310, Vdc\_A now has near 100% ripple. Power transfer from the bridge converter 315, through the transformer 320 to the output stage, which is a function of the dc link voltage (Vdc\_A), now varies over time. The input current to the transformer is now taken directly from the mains supply, since the small capacitor C3 stores very little energy. As before, flux build up in the transformer must be avoided by imposing limits on the energisation period of the transformer. The size of the small capacitor C3 is heavily dependent upon the total energy transferred from the primary winding Np of the transformer and from the inductor L1 forming part of the input filter during the operation of the bridge converter 315.

Removing the boost APFC stage 310 has the apparent drawback that the switching frequency of the bridge converter no longer defines the values of the output filtering components (L2, C4). Capacitor C4 now has to be sized to cope with the varying power transfer, which is a function of the mains supply frequency. However, it has been found that the value of capacitance C4 which is required with this new scheme is similar to that which would have been required previously, as the standard requirement for the output 'hold up' period already dictates a large value of capacitor C4. The majority of the energy storage capacitance is present on the low voltage side, which has advantages in both cost and size.

It will be appreciated that the invention is not limited to the embodiment illustrated in the drawings. Specifically, the invention can be applied to multi-phase systems, for example with independent rectification for each phase.

Claims

1. A power conversion apparatus for converting power from an alternating source to dc, comprising:

5 an input stage for receiving power from the alternating source, which input stage includes an input filter,

rectifying means for rectifying the alternating signal,

a capacitor for storing energy from the rectified signal,

an output for outputting power from the rectifying means and the capacitor to the

10 pulsed load,

wherein the pulsed load has at least one switched winding which receives power from the output, and wherein the capacitor is dimensioned such that the voltage across the capacitor falls below 15% of the nominal peak rectified voltage of the source during each cycle of the alternating source.

15 2. A power conversion apparatus according to claim 1, wherein the capacitor is dimensioned such that the voltage across the capacitor falls below 10% of the nominal peak rectified voltage of the source during each cycle of the alternating source.

20 3. A power conversion apparatus according to claim 1 or 2, wherein the capacitor is dimensioned such that the voltage across the capacitor falls below 5% of the nominal peak rectified voltage of the source during each cycle of the alternating source.

4. A power conversion apparatus according to any one of the preceding claims,  
25 wherein the capacitor is dimensioned to store the amount of energy which is released from the winding when the winding is switched off.

5. A power conversion apparatus according to any one of the preceding claims, wherein the pulsed load has a switching frequency which is greater than 2KHz.

6. A power conversion apparatus substantially as hereinbefore described with reference to any one of the embodiments shown in Figures 11 to 24 and 26 of the accompanying drawings.

5 7. An electrical apparatus comprising a power conversion apparatus according to any one of the preceding claims and a pulsed load.

8. An electrical apparatus according to claim 7, wherein the pulsed load is an inductive load which is repeatedly switched between an on state and an off state,  
10 wherein the duration of the on state is less than the off state so as to minimise or avoid flux build up in the inductive load.

9. An electrical apparatus according to claim 7 or 8, wherein the pulsed load comprises a motor having at least one switched phase winding.

15

10. An electrical apparatus according to claim 9, wherein the motor is a switched reluctance motor.

11. An electrical apparatus according to claim 9 or 10, further comprising an  
20 impeller which is driven by the motor.

12. An electrical apparatus according to claim 11 in the form of a vacuum cleaner with an airflow path, wherein the impeller is a suction fan for drawing air along the airflow path.

25

13. An electrical apparatus according to claim 9 or 10, further comprising a surface-treating device which is driven by the motor.

14. An electrical apparatus according to claim 13, in which the surface-treating  
30 device comprises an agitator which is rotatable by the motor.

15. An electrical apparatus according to claim 14 in the form of a vacuum cleaner, wherein the agitator is located in the cleaner head or floor tool.
- 5 16. An electrical apparatus according to claim 7 or 8, wherein the pulsed load is a power supply, and the switched winding comprises a transformer.
17. An electrical apparatus, substantially as hereinbefore described, with reference to, or as illustrated in, any one of the embodiments shown in Figures 11 to 24 and 26 to  
10 28 of the accompanying drawings.

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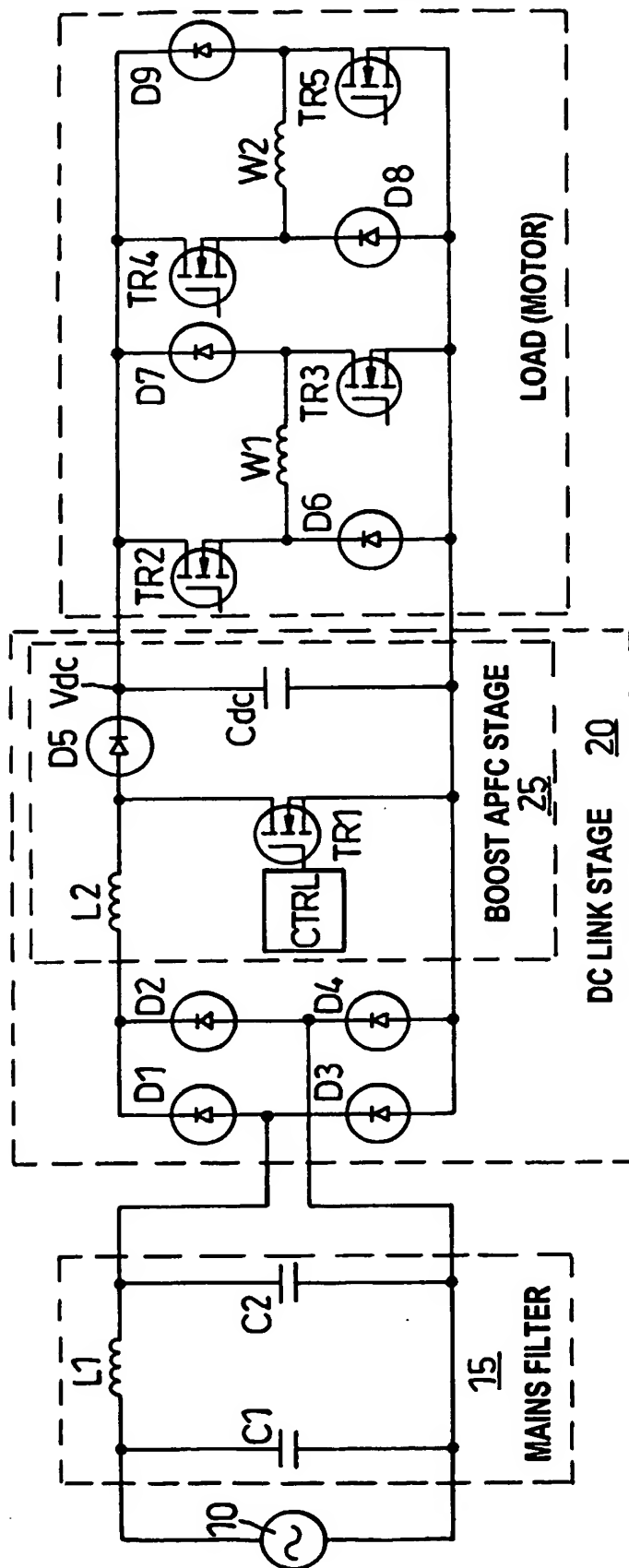
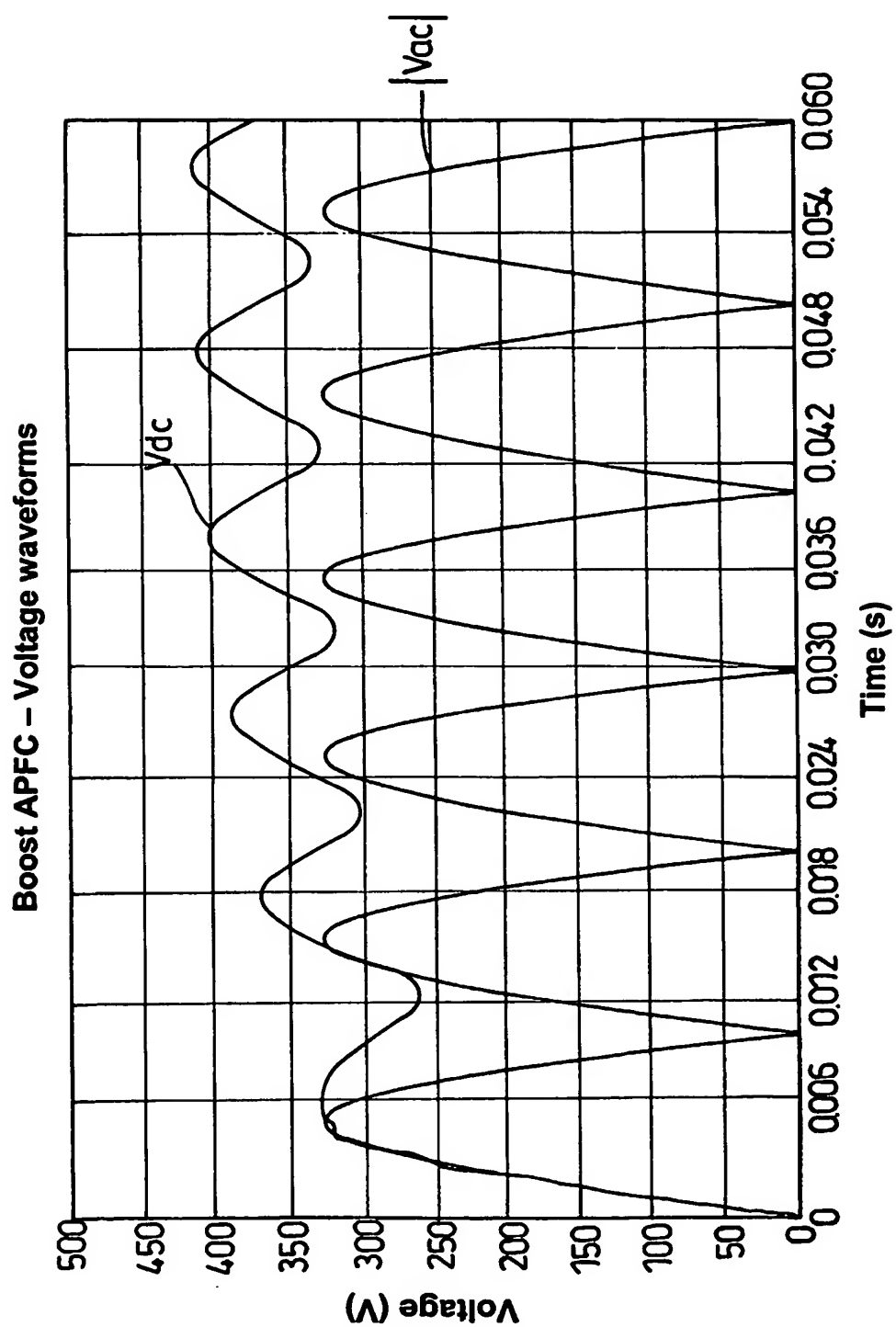


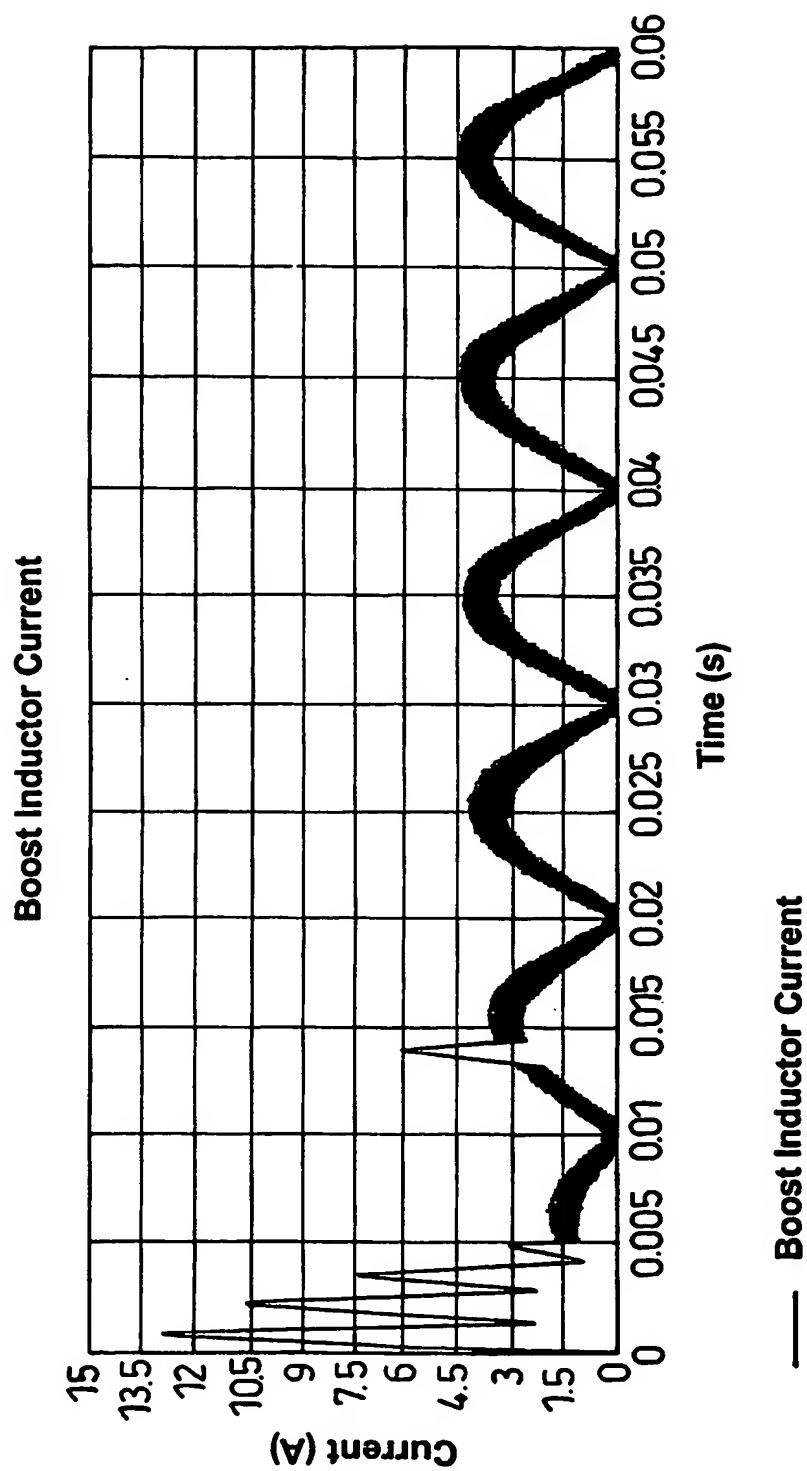
Fig. 1



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**Fig. 2**

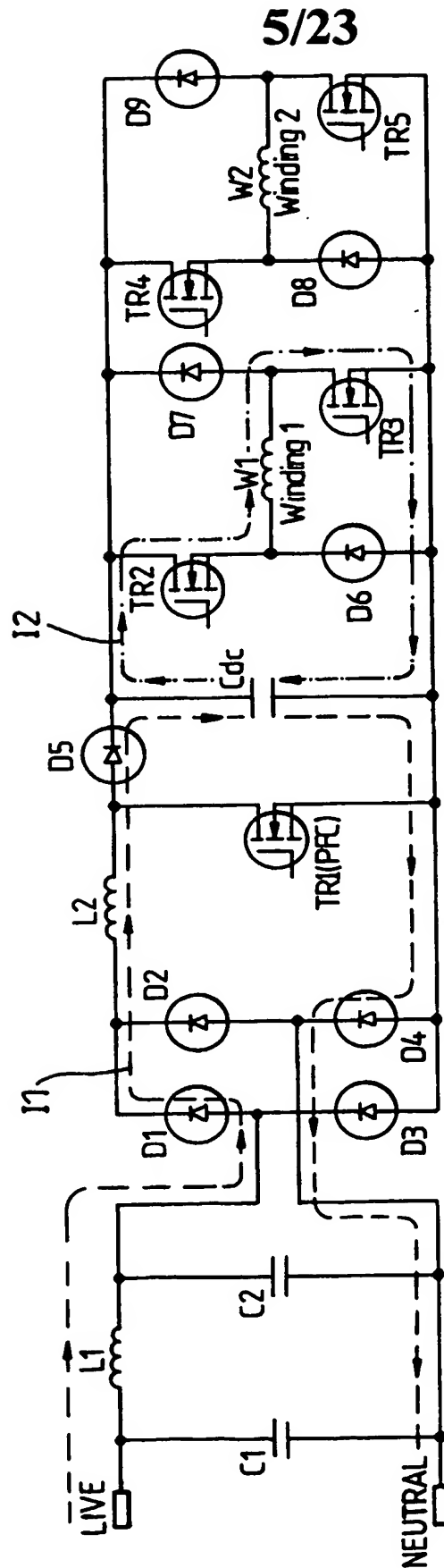
3/23



*Fig. 3*

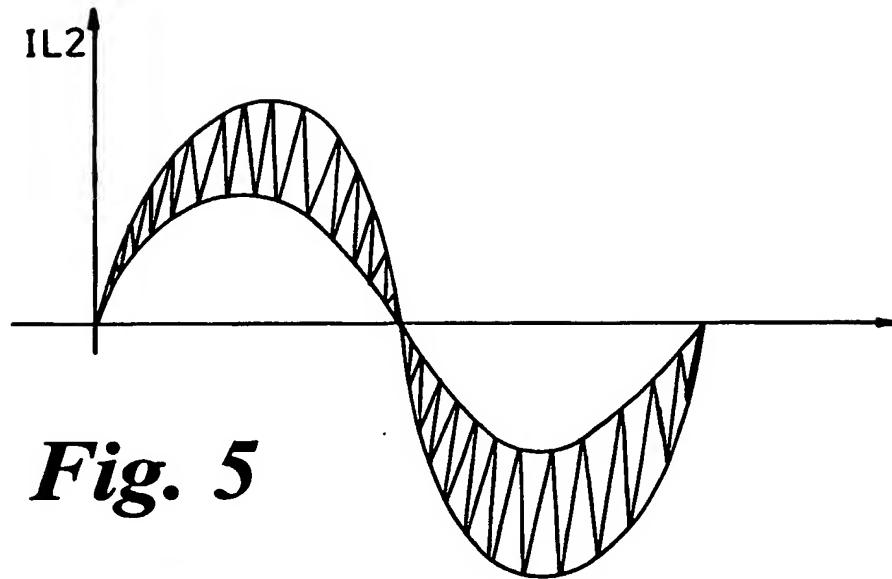


STATE 2: TR1 (PFC) OFF; TR2 + TR3 ON

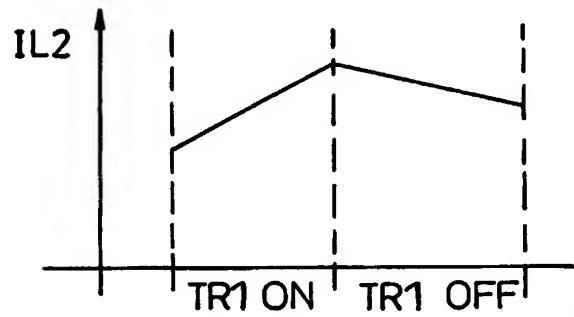


*Fig. 6*

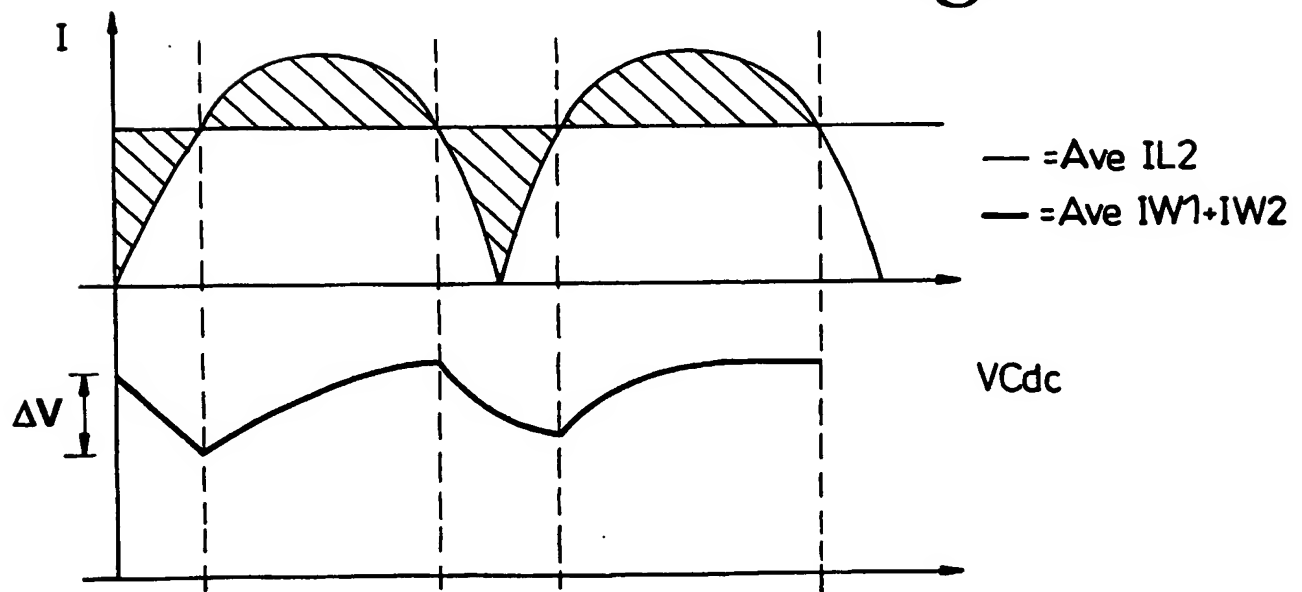
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**Fig. 5**

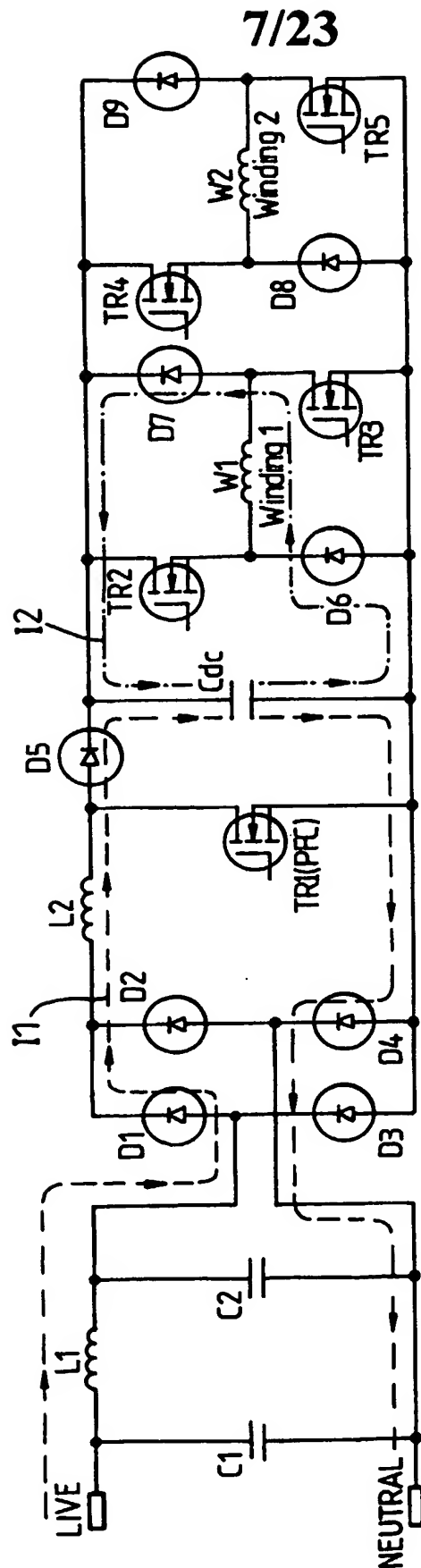


**Fig. 7**



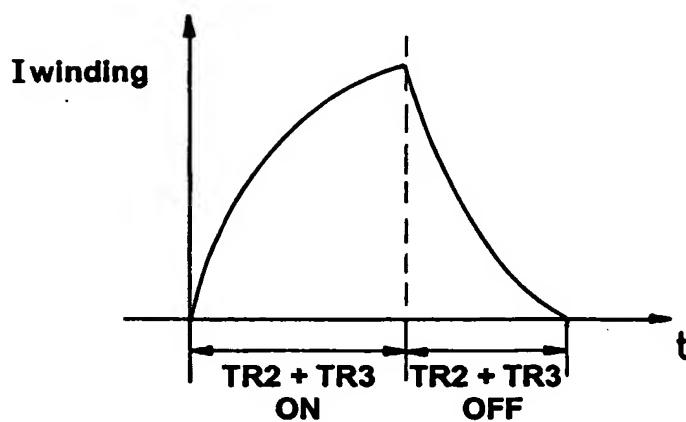
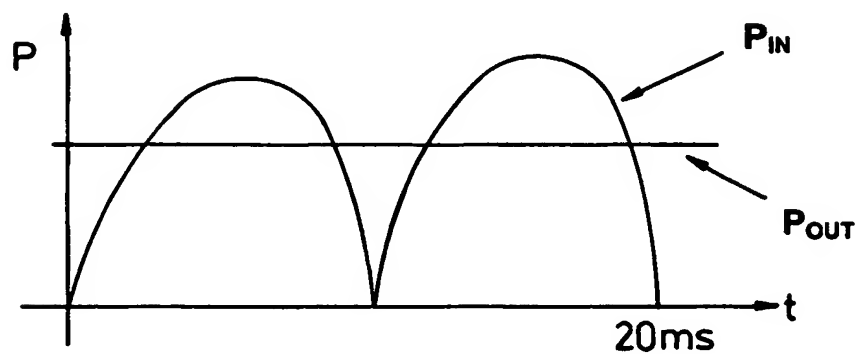
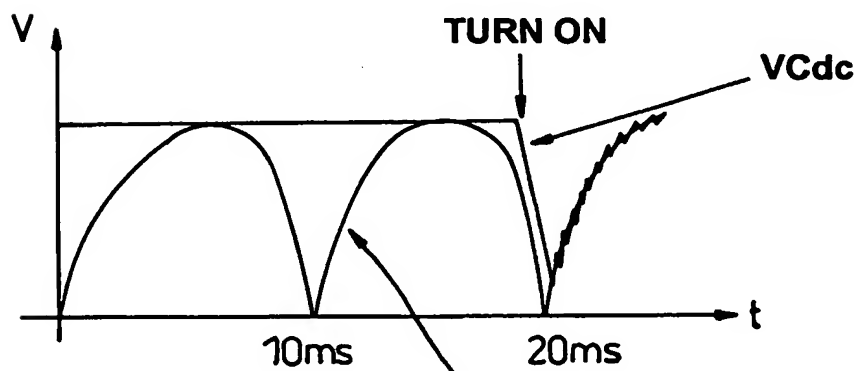
**Fig. 8**

STATE 3: TR1 (PFC) OFF; TR2 + TR3 OFF



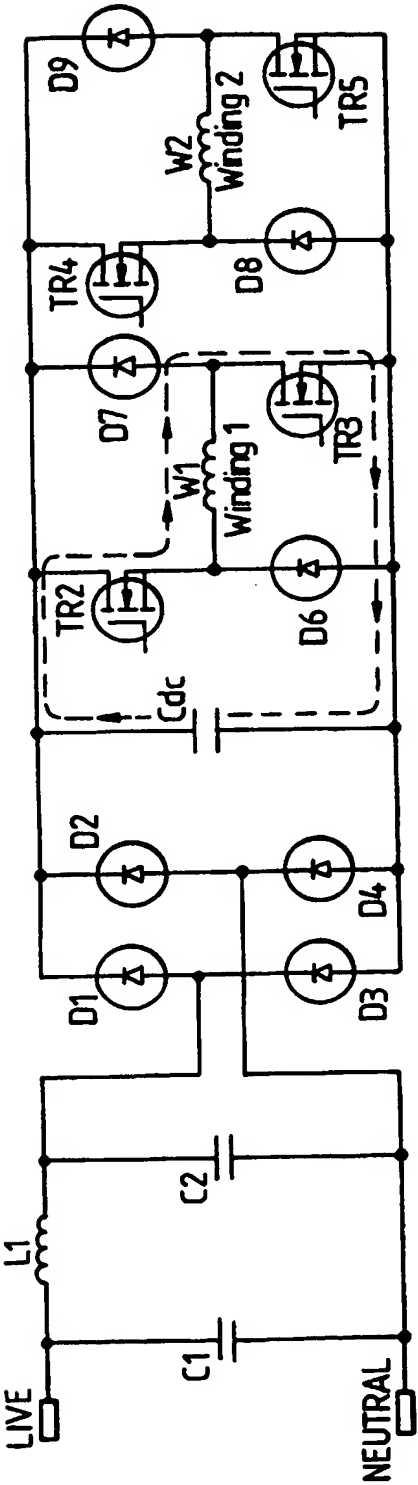
*Fig. 9*

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**Fig. 10****Fig. 11****Fig. 13**

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STATE 1: TR2 + TR3 ON

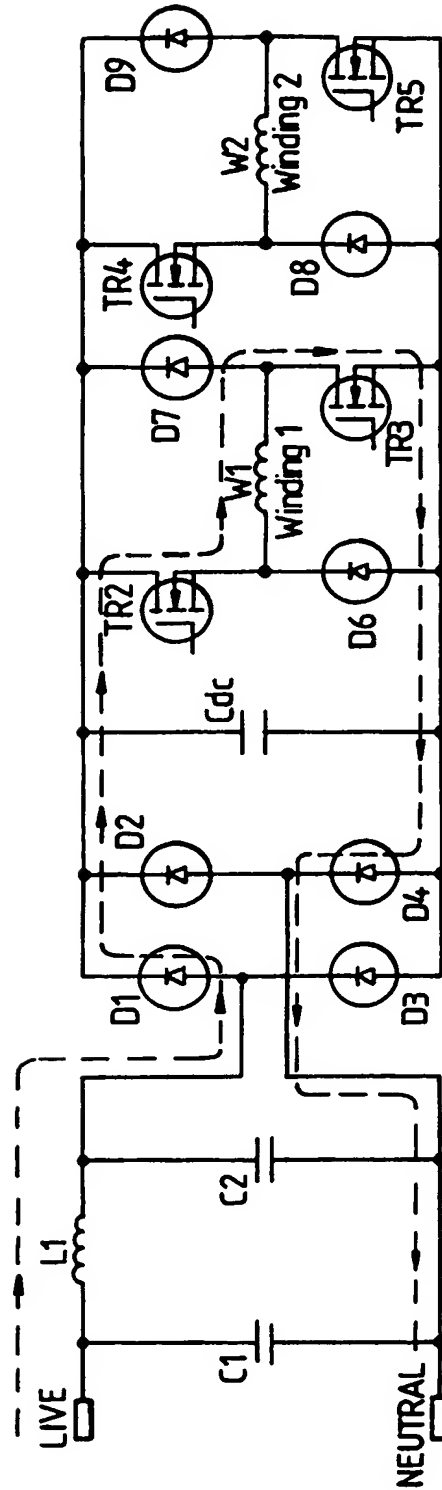


*Fig. 12*



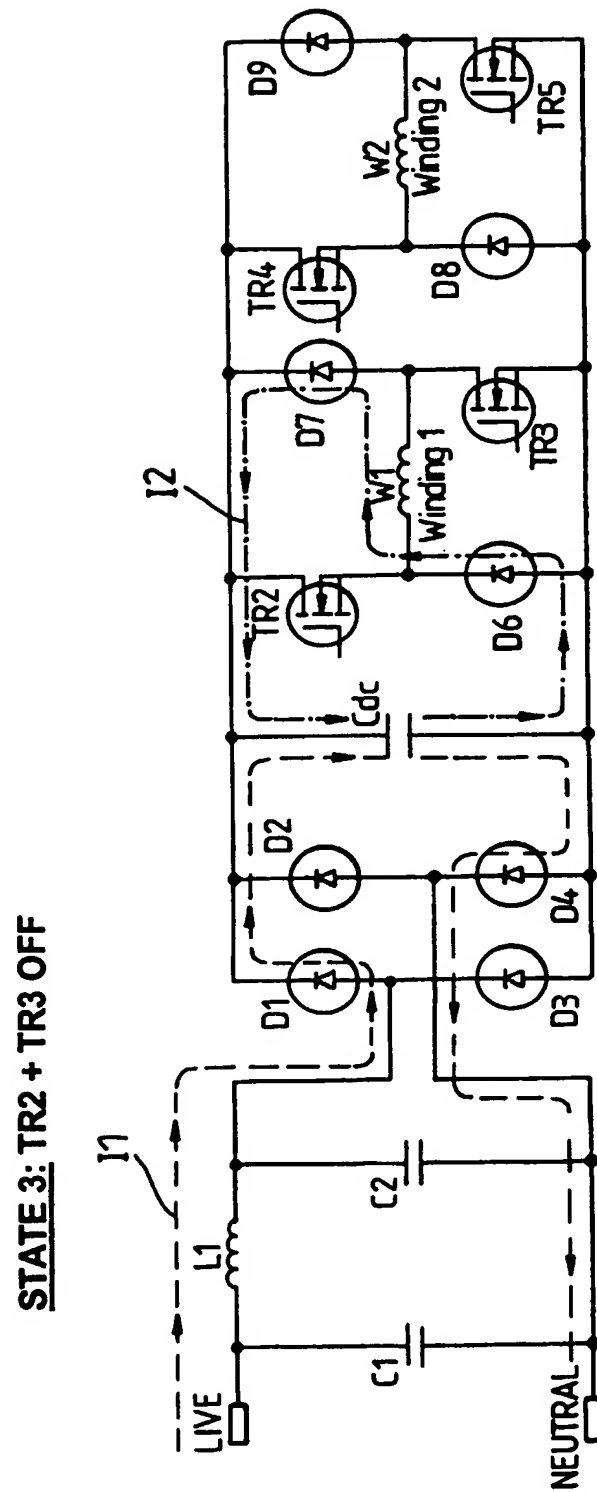
**10/23**

**STATE 2: TR2 + TR3 ON**



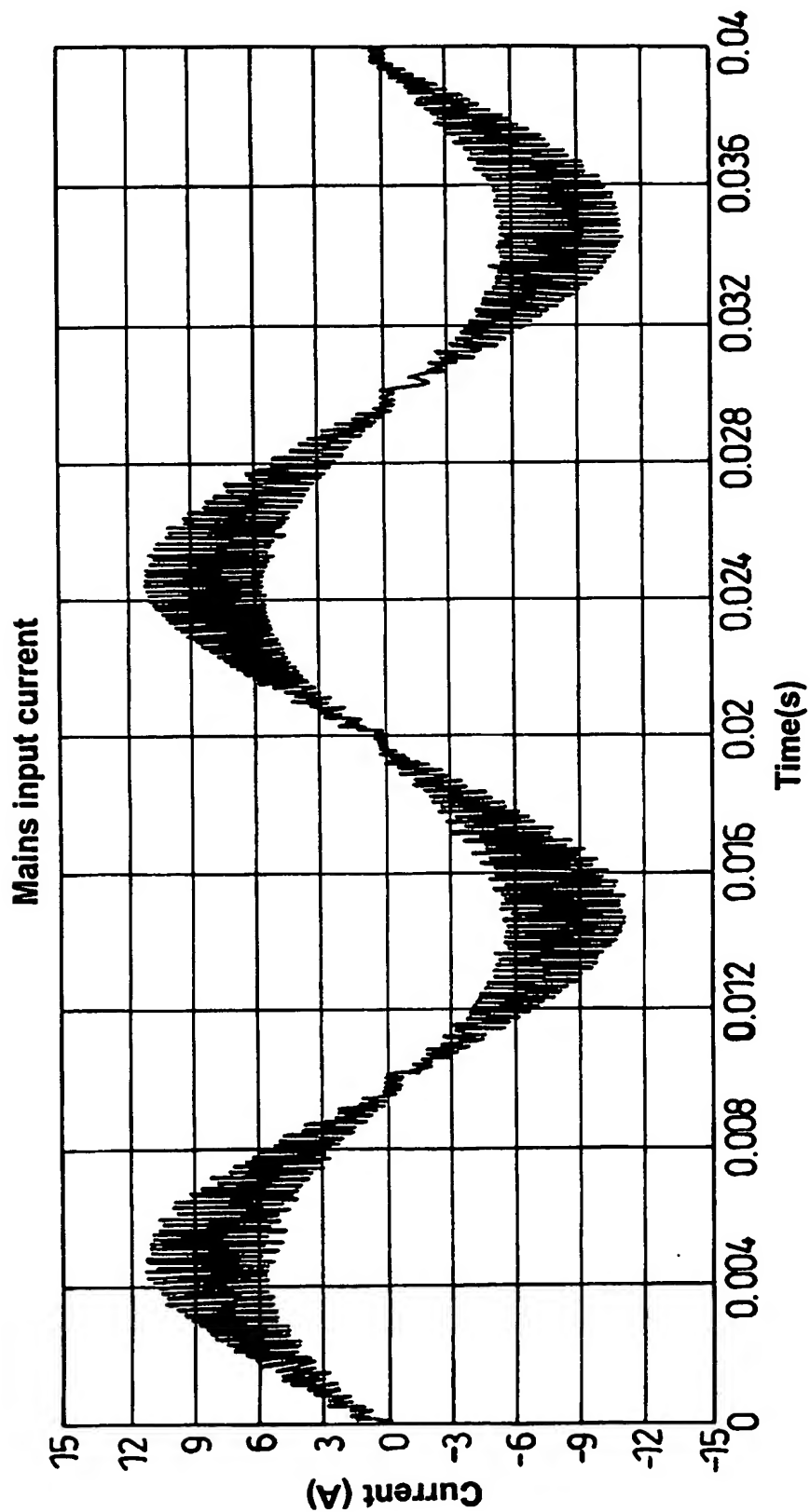
**Fig. 14**

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**Fig. 15**

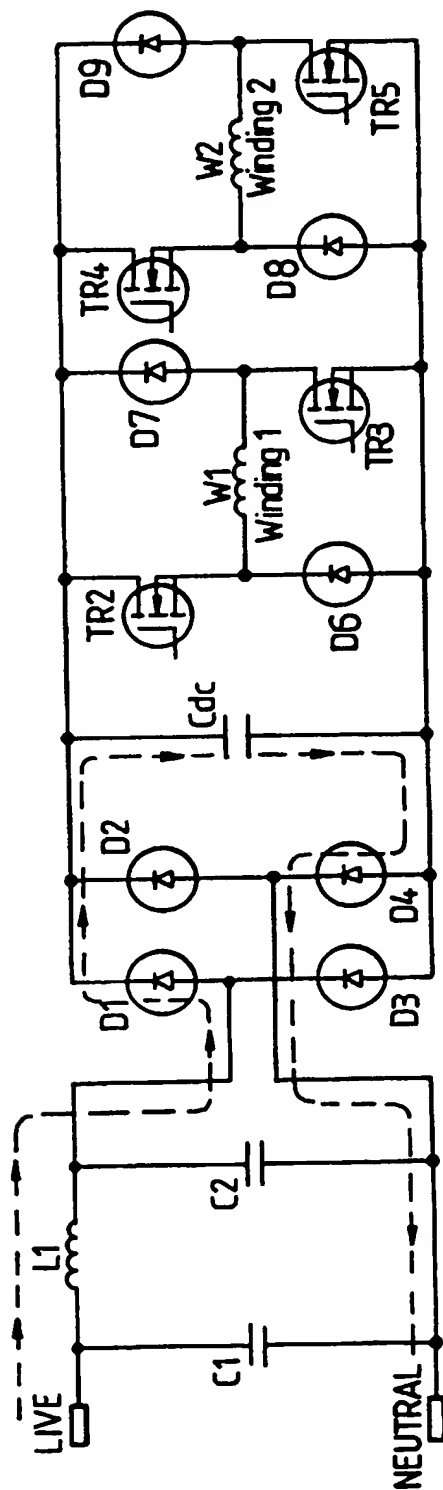
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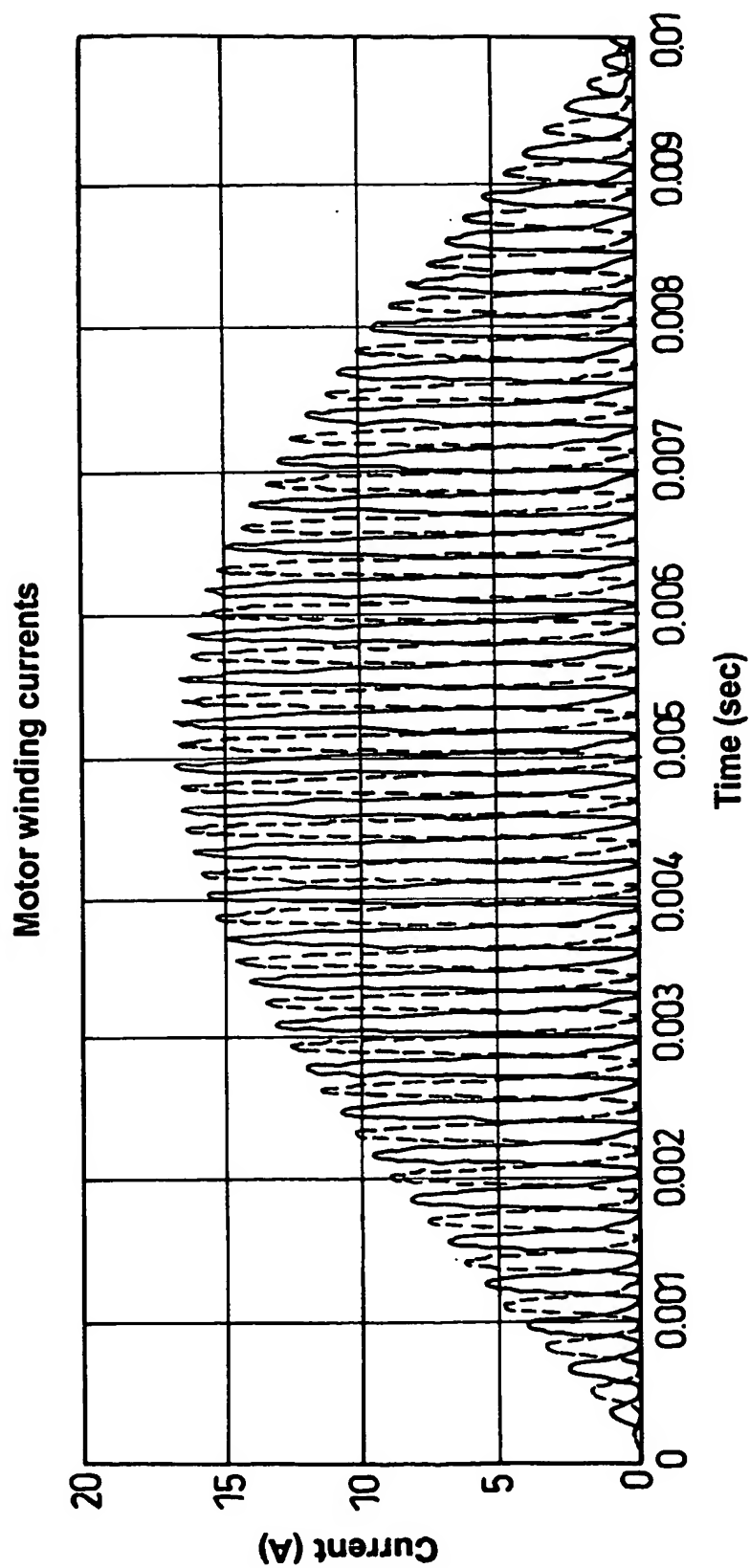
*Fig. 16*

— Input Current

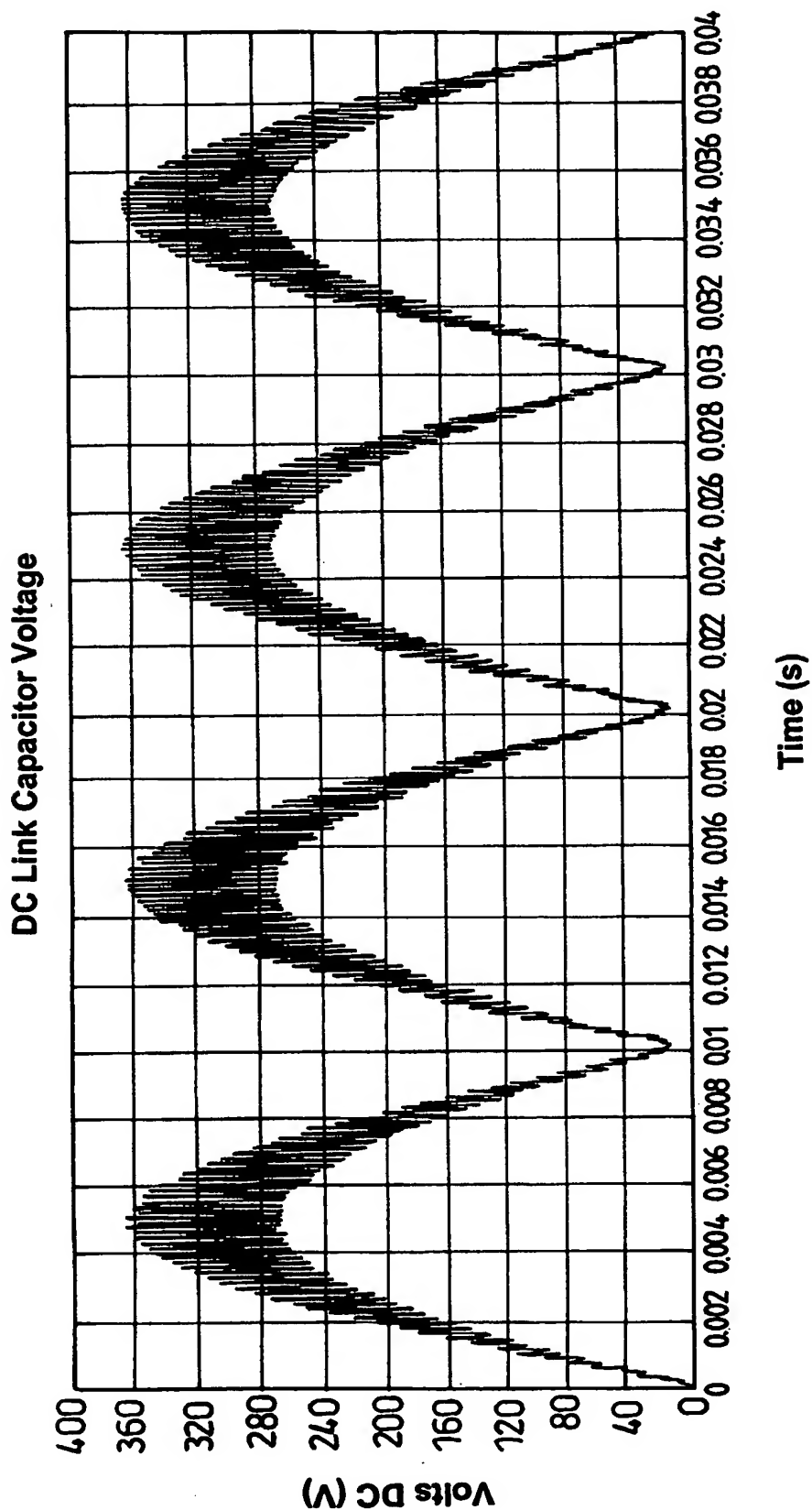
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**STATE 4: TR2 + TR3 OFF****Fig. 17**

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*Fig. 18*

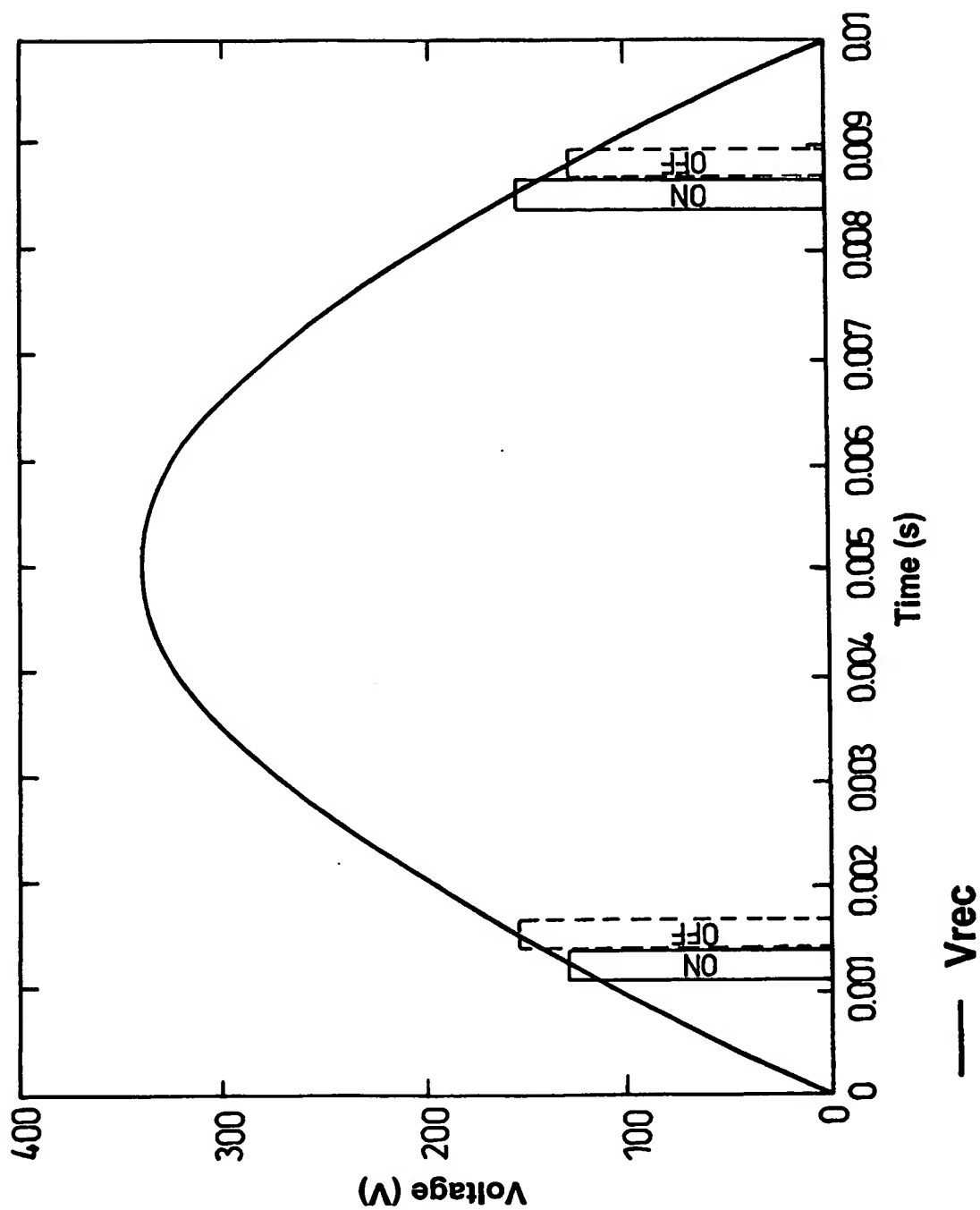
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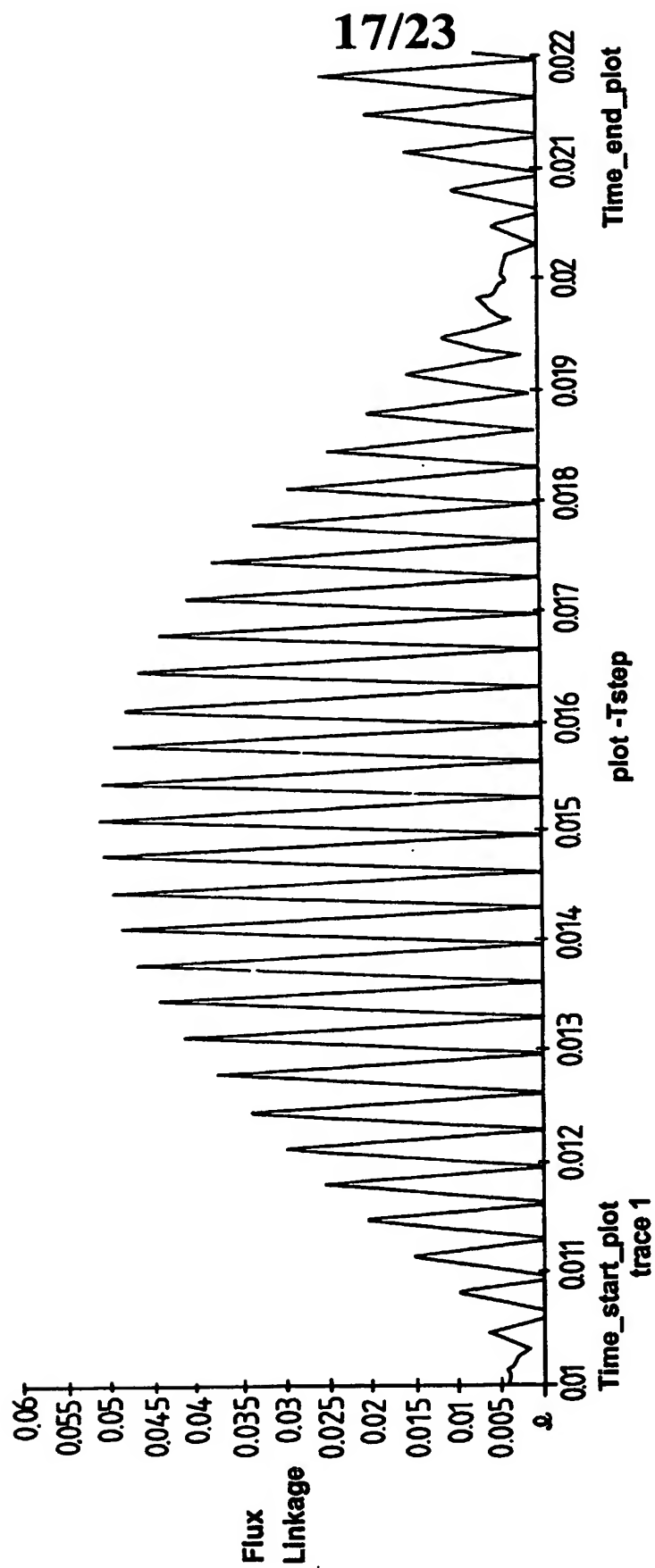
— DC Link Volts

*Fig. 19*

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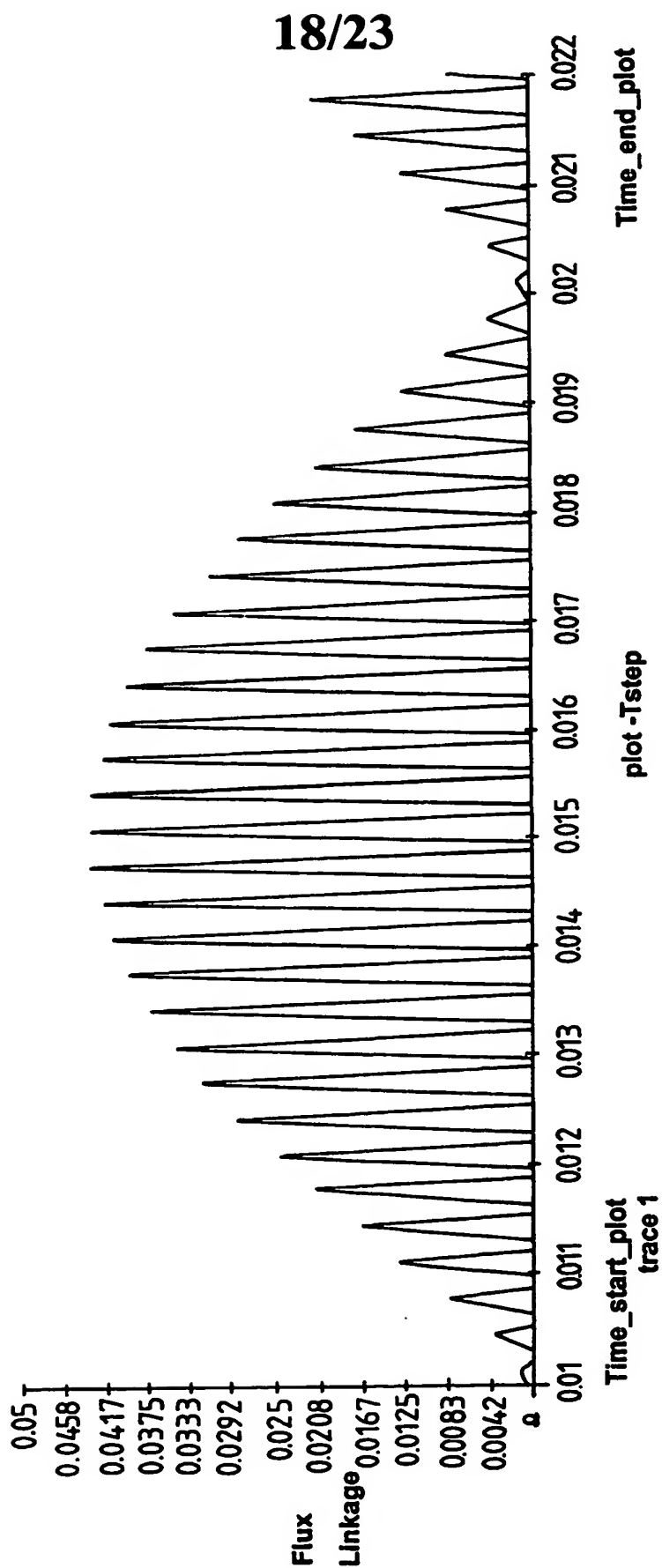


*Fig. 20*



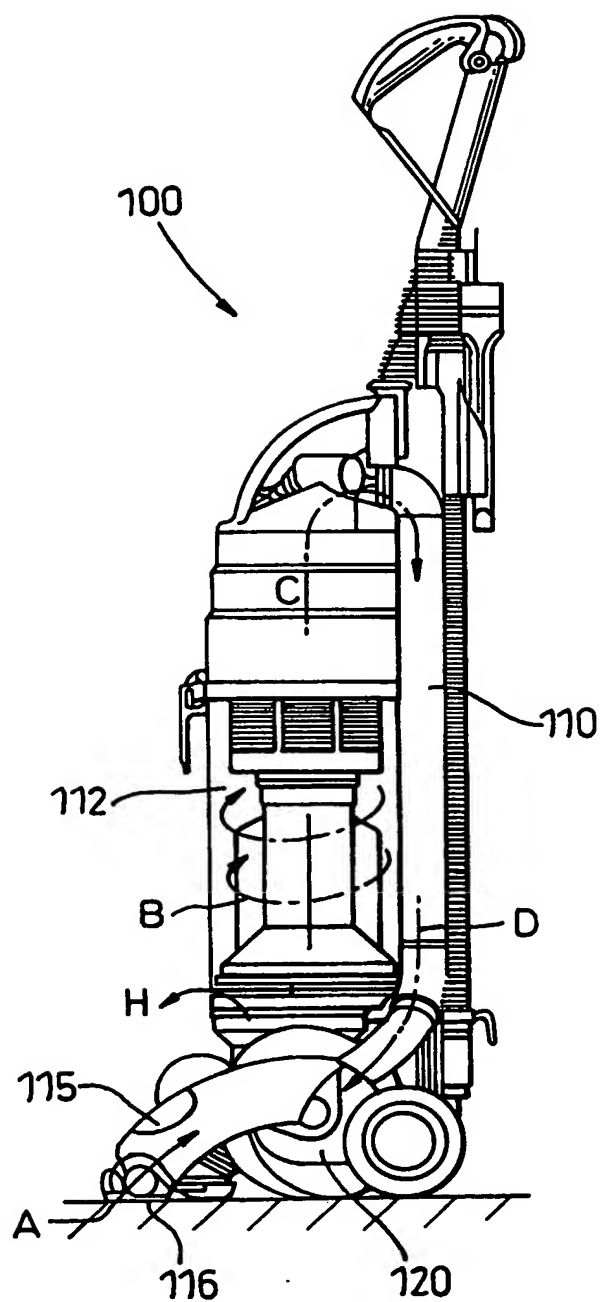
*Fig. 21a*



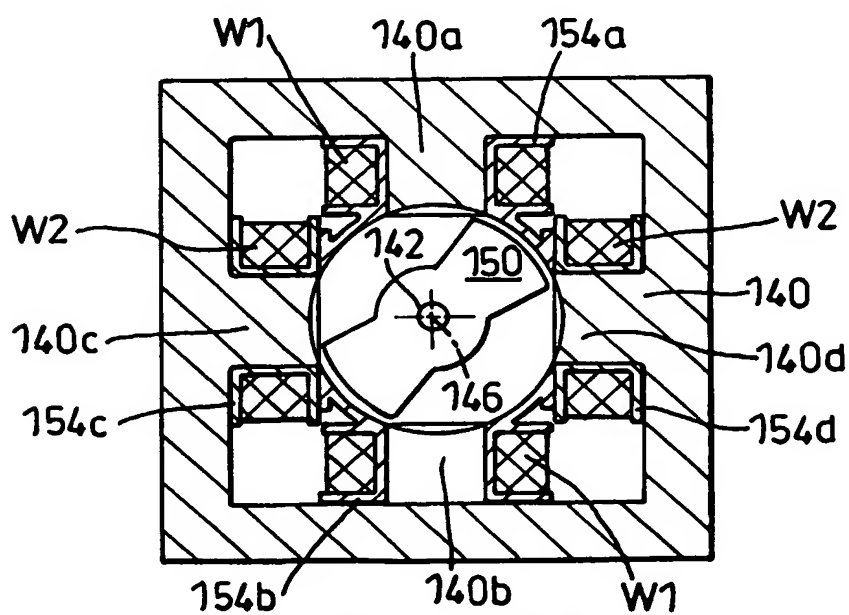
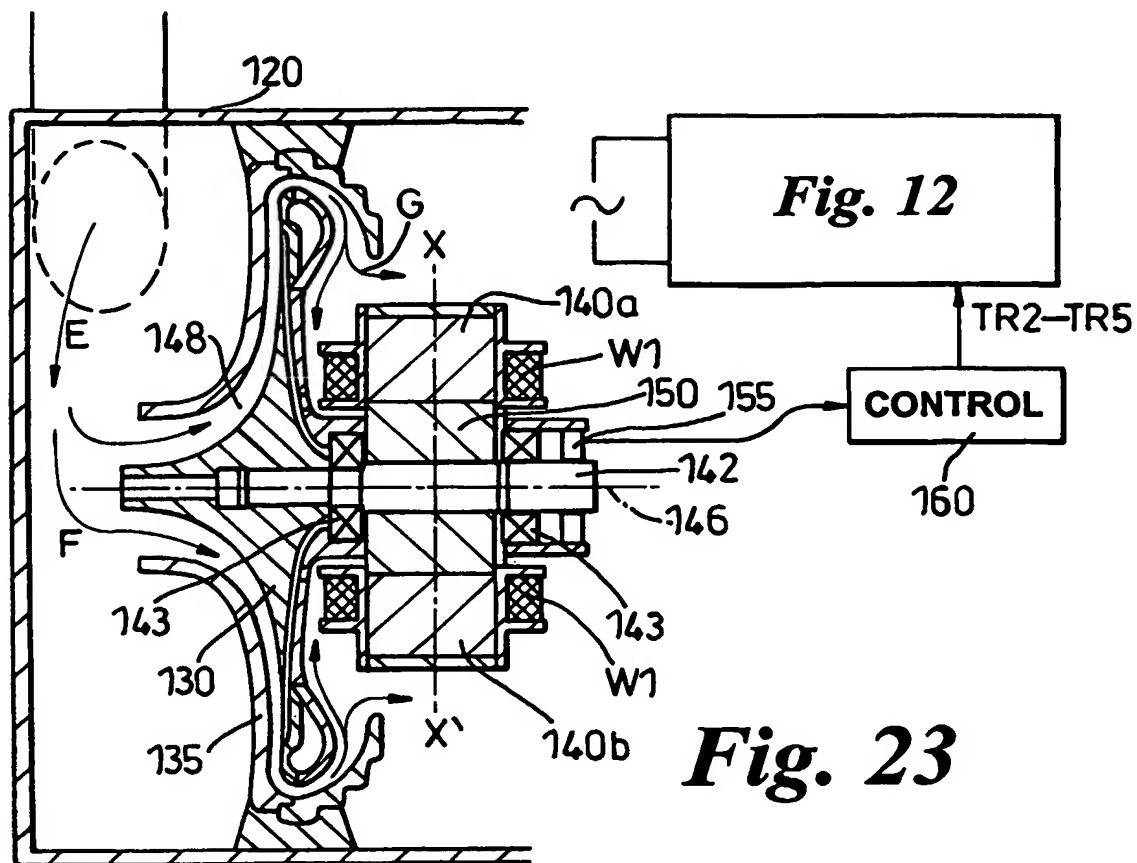


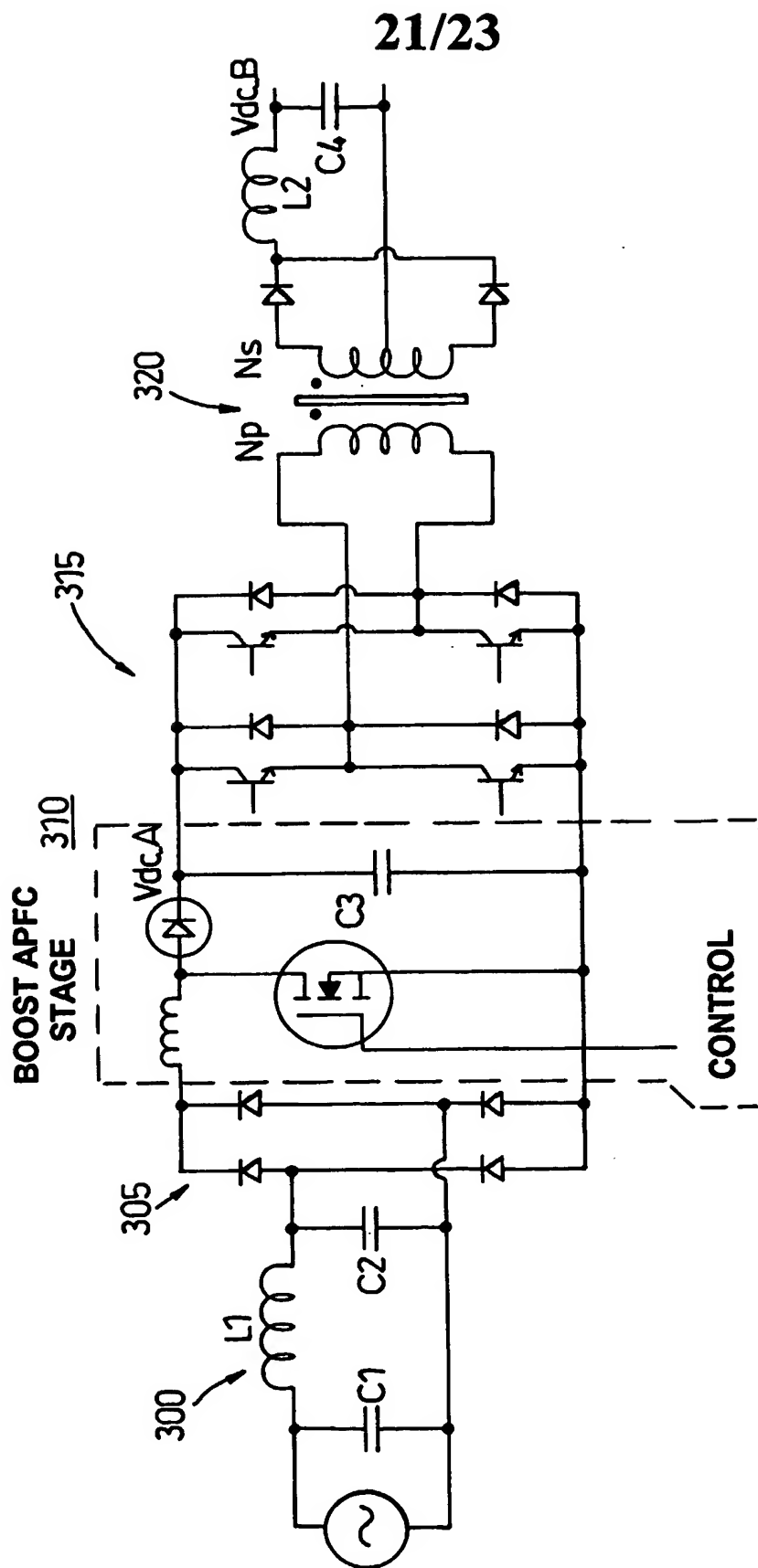
**Fig. 21b**

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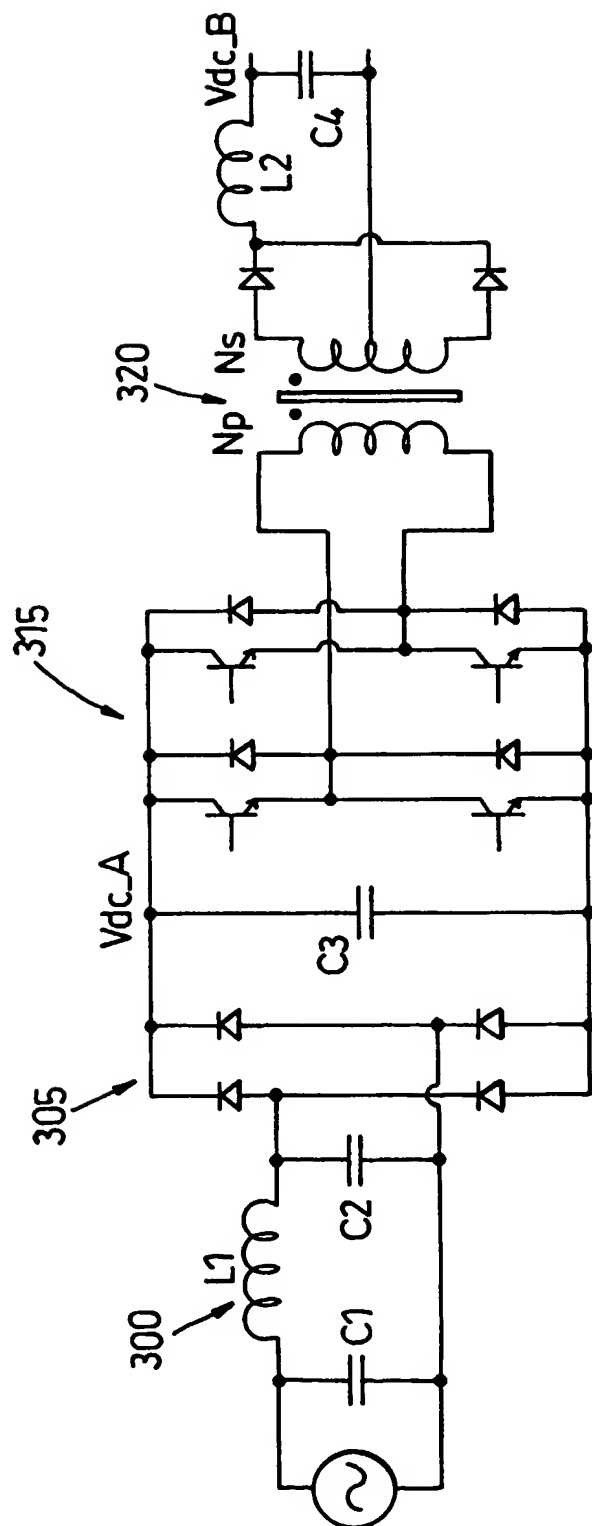
***Fig. 22***

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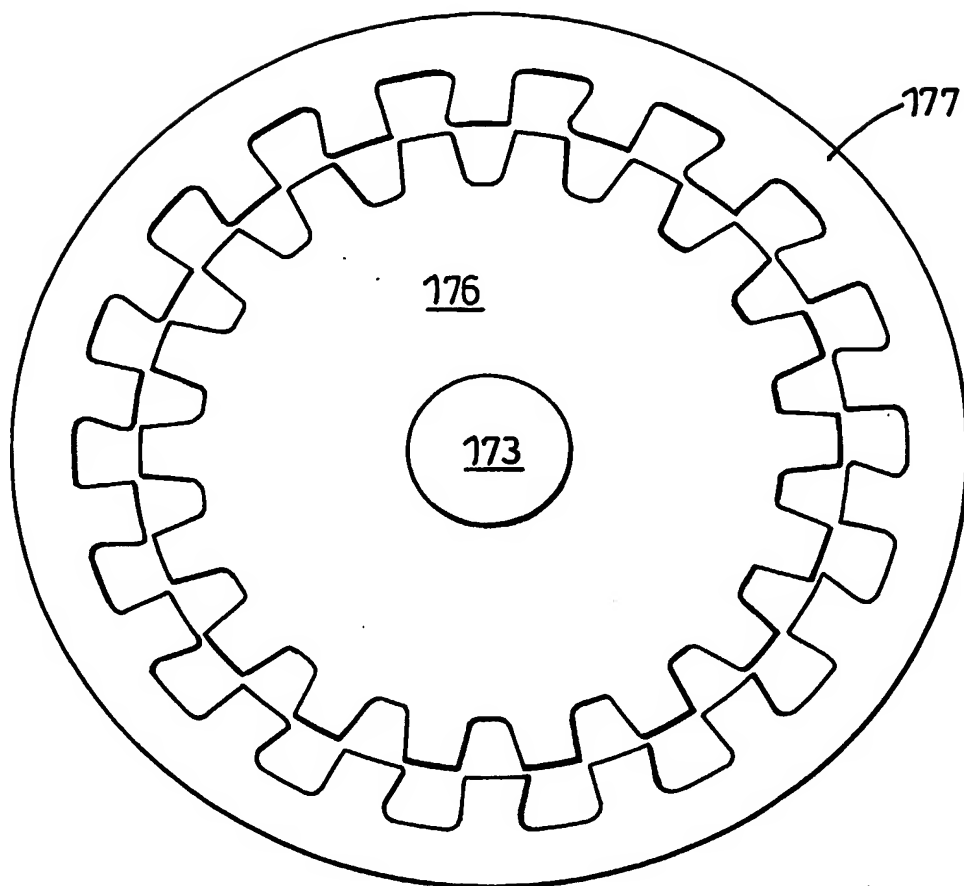
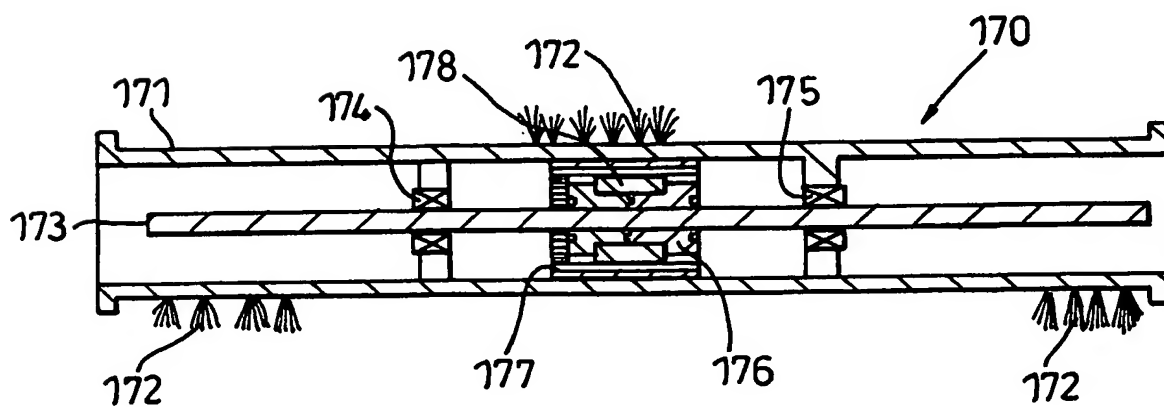


*Fig. 25*

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*Fig. 26*

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**Fig. 27****Fig. 28**

# INTERNATIONAL SEARCH REPORT

Application No

PCT/GB 03/05384

## A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 H02M7/12 H02P7/05 H02M3/158

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 H02M H02P

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ, INSPEC, IBM-TDB

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	WO 01/28083 A (DANCER PAUL ;HERRADA JOSE (FR); SEB SA (FR)) 19 April 2001 (2001-04-19) abstract figures 1,2,4 page 4, line 30 -page 6, line 9 page 7, line 9-12,20-22,30-33 page 9, line 1-5 page 10 page 11, line 1-11 page 13, line 19-23	1-15,17
Y	US 5 513 058 A (HOLLENBECK ROBERT K) 30 April 1996 (1996-04-30) figure 1 column 3, line 49-51	1-10,17
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☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

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Date of the actual completion of the international search

15 April 2004

Date of mailing of the International search report

27/04/2004

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## INTERNATIONAL SEARCH REPORT

Application No

PCT/GB 03/05384

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	<p>GEUN-HIE RIM ET AL: "A novel converter topology for switched reluctance motor drives improving efficiency and simplifying control strategy"</p> <p>POWER ELECTRONICS SPECIALISTS CONFERENCE, PESC '94 RECORD., 25TH ANNUAL IEEE TAIPEI, TAIWAN 20-25 JUNE 1994, NEW YORK, NY, USA, IEEE,</p> <p>20 June 1994 (1994-06-20), pages 937-942, XP010121330</p> <p>ISBN: 0-7803-1859-5</p> <p>abstract</p> <p>page 938, paragraph 2.1</p> <p>---</p>	5
Y	<p>DE 28 35 301 A (MCDONALD ELECTRIC GMBH)</p> <p>23 August 1979 (1979-08-23)</p> <p>figures 1,2</p> <p>page 6</p> <p>---</p>	11-15
A	<p>CHAN S ET AL: "PERFORMANCE ENHANCEMENT OF SINGLE-PHASE SWITCHED-RELUCTANCE MOTOR BY DC LINK VOLTAGE BOOSTING"</p> <p>IEE PROCEEDINGS B. ELECTRICAL POWER APPLICATIONS, INSTITUTION OF ELECTRICAL ENGINEERS. STEVENAGE, GB,</p> <p>vol. 140, no. 5, PART B,</p> <p>1 September 1993 (1993-09-01), pages 316-322, XP000403680</p> <p>abstract</p> <p>figures 2-4</p> <p>page 318, left-hand column</p> <p>---</p>	1-15,17
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